

Company Name: _____

Phone#: _____

Contact Name: _____

Fax#: _____

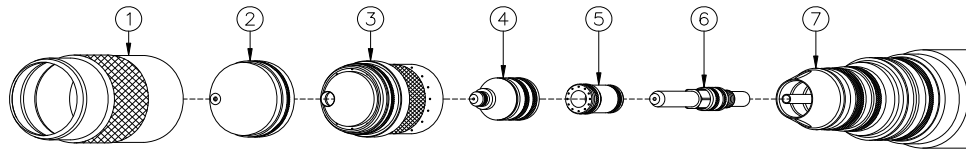
E-mail Address: _____

P.O.#: _____

Ship To Address: _____

Method of Shipment: (please mark one) UPS Next Day Air UPS 2nd Day Air UPS 3-Day UPS Ground

Spirit 400 Amp **Consumable Order Form**



<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Quantity</u>
1	284150	Outer Retaining Cap	_____
1	277154	Outer Retaining Cap	_____
2	277115	Shield Cap	_____
2	277117	Shield Cap	_____
2	277144	Shield Cap	_____
2	277145	Shield Cap	_____
2	277146	Shield Cap	_____
2	277149	Shield Cap	_____
2	277150	Shield Cap	_____
2	277211	Shield Cap	_____
2	277263	Shield Cap	_____
2	277274	Shield Cap	_____
2	277286	Shield Cap	_____
2	277298	Shield Cap	_____
2	284123	Shield Cap	_____
2	284155	Shield Cap	_____
3	277110	Inner Retaining Cap	_____
3	277113	Inner Retaining Cap	_____
3	277151	Inner Retaining Cap	_____
3	277152	Inner Retaining Cap	_____

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3	277153	Inner Retaining Cap	_____
3	277266	Inner Retaining Cap	_____
3	277280	Inner Retaining Cap	_____
3	284121	Inner Retaining Cap	_____
3	284156	Inner Retaining Cap	_____
4	277118	Nozzle	_____
4	277120	Nozzle	_____
4	277121	Nozzle	_____
4	277122	Nozzle	_____
4	277123	Nozzle	_____
4	277124	Nozzle	_____
4	277125	Nozzle	_____
4	277126	Nozzle	_____
4	277269	Nozzle	_____
4	277276	Nozzle	_____
4	277284	Nozzle	_____
4	277287	Nozzle	_____
4	277289	Nozzle	_____
4	277293	Nozzle	_____
4	277297	Nozzle	_____
4	284125	Nozzle	_____
4	284157	Nozzle	_____
4	284158	Nozzle	_____
5	277138	Swirl Ring	_____
5	277139	Swirl Ring	_____
5	277140	Swirl Ring	_____
5	277141	Swirl Ring	_____
5	277142	Swirl Ring	_____
5	277143	Swirl Ring	_____
5	277258	Swirl Ring	_____
5	277259	Swirl Ring	_____

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5	277283	Swirl Ring	_____
5	284122	Swirl Ring	_____
6	277130	Endura™ Electrode	_____
6	277131	Endura™ Electrode	_____
6	277132	Endura™ Electrode	_____
6	277133	Endura™ Electrode	_____
6	277135	Endura™ Electrode	_____
6	277137	Endura™ Electrode	_____
6	277270	Endura™ Electrode	_____
6	277282	Endura™ Electrode	_____
6	277291	Endura™ Electrode	_____
6	277292	Endura™ Electrode	_____
6	284124	Endura™ Electrode	_____
6	284159	Endura™ Electrode	_____
7	278000	Torch Main Body with torch exchange	_____
Not shown	278001	Torch Handle Assembly	_____
Not shown	260105	Swirl Ring Removal Tool	_____
Not shown	277056	Nozzle Removal Tool	_____
Not shown	277086	Electrode Removal Tool Driver	_____
Not shown	277087	Electrode Removal Tool Socket (30-275A)	_____
Not shown	284052	Electrode Removal Tool Socket (400A)	_____
Not shown	500018	Torch O-Ring (Red-upper – seals IRC)	_____
Not shown	500024	Torch O-Ring (Blue-lower – seals IRC)	_____
Not shown	820209	Torch O-Ring (Black/Red – seals ORC)	_____
Not shown	716012	O-Ring Lubricant - Oxygen Compatible	_____
Not shown	500695	Coolant – 1 gallon	_____

